Hydraulic Pressure Testing

Pressures should be roughly:

- 5000 PSI Up
- 2000 PSI Down (Back to Machine)
- 300 PSI Case Drain Charge

Temperature should be 120 – 150 after 1 hour of running

Head RPM speed 1550 to 1650 RPM

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*Shaft spline data: spline shaft with involute spline, according to SAE handbook, 1963, class 1, fillet root side fit.

<table>
<thead>
<tr>
<th>Frame size</th>
<th>Port A and B</th>
<th>Port L₁ and L₂</th>
<th>Port M₄ and M₅</th>
<th>Port M</th>
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